



**Indicative cutting speed for MINIMILL EBAUCHE carbide cutter**

Ø	Steel < 1000 N/mm <sup>2</sup>			Steel < 1300 N/mm <sup>2</sup>			Stainless Steel < 1200 N/mm <sup>2</sup>		
	Tr/mn	A/Z	Mm/min	Tr/mn	A/Z	Mm/min	Tr/mn	A/Z	Mm/min
6	5550	0.02	333	4444	0.02	266	2777	0.014	116
8	4160	0.025	312	3333	0.025	249	2080	0.020	124
10	3330	0.034	333	2666	0.034	266	1666	0.030	149
12	2777	0.04	333	2222	0.04	266	1388	0.035	145